



Safety Data Sheet

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| Document Group: | 10-4794-3 | Version Number: | 47.03 |
| Issue Date: | 01/14/19 | Supersedes Date: | 12/13/18 |

SECTION 1: Identification

1.1. Product identifier

3M™ Plastic and Emblem Adhesive - Clear, PN 08061

Product Identification Numbers

41-0003-7952-3, 41-3701-2181-0, 60-4550-3003-5, 60-4550-5499-3
7000045518

1.2. Recommended use and restrictions on use

Recommended use

Adhesive, Clear Adhesive for Plastic Repair and Emblem Application

1.3. Supplier's details

| | |
|----------------------|---|
| MANUFACTURER: | 3M |
| DIVISION: | Automotive Aftermarket |
| ADDRESS: | 3M Center, St. Paul, MN 55144-1000, USA |
| Telephone: | 1-888-3M HELPS (1-888-364-3577) |

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Flammable Liquid: Category 2.
Serious Eye Damage/Irritation: Category 2A.
Skin Sensitizer: Category 1.
Specific Target Organ Toxicity (single exposure): Category 3.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Exclamation mark |

Pictograms**Hazard Statements**

Highly flammable liquid and vapor.

Causes serious eye irritation.

May cause an allergic skin reaction.

May cause drowsiness or dizziness.

Precautionary Statements**General:**

Keep out of reach of children.

Prevention:

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Keep container tightly closed.

Use explosion-proof electrical/ventilating/lighting equipment.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves and eye/face protection.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

Call a POISON CENTER or doctor/physician if you feel unwell.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

Store in a well-ventilated place. Keep cool.

Keep container tightly closed.

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

20% of the mixture consists of ingredients of unknown acute oral toxicity.

41% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

| Ingredient | C.A.S. No. | % by Wt |
|---|---------------|------------------------|
| Methyl Ethyl Ketone | 78-93-3 | 30 - 60 Trade Secret * |
| Vinyl Chloride, Vinyl Acetate, Maleic Acid Polymer | 32650-26-3 | 15 - 40 Trade Secret * |
| Thermoplastic Polyester | Trade Secret* | 15 - 40 Trade Secret * |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | 25068-38-6 | 0.1 - 1 Trade Secret * |

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide

Carbon dioxide

Condition

During Combustion

During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam designed for use on solvents, such as alcohols and acetone, that can dissolve in water. An AR - AFFF type foam is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not use in a confined area with minimal air exchange. Keep out of reach of children. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | C.A.S. No. | Agency | Limit type | Additional Comments |
|------------|------------|--------|------------|---------------------|
|------------|------------|--------|------------|---------------------|

| | | | |
|---------------------|---------|-------|--------------------------|
| Methyl Ethyl Ketone | 78-93-3 | ACGIH | TWA:200 ppm;STEL:300 ppm |
| Methyl Ethyl Ketone | 78-93-3 | OSHA | TWA:590 mg/m3(200 ppm) |

ACGIH : American Conference of Governmental Industrial Hygienists
 AIHA : American Industrial Hygiene Association
 CMRG : Chemical Manufacturer's Recommended Guidelines
 OSHA : United States Department of Labor - Occupational Safety and Health Administration
 TWA: Time-Weighted-Average
 STEL: Short Term Exposure Limit
 CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use explosion-proof ventilation equipment. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Butyl Rubber
 Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|-------------------------------|---|
| General Physical Form: | Liquid |
| Odor, Color, Grade: | clear, ketone odor |
| Odor threshold | <i>No Data Available</i> |
| pH | <i>No Data Available</i> |
| Melting point | <i>No Data Available</i> |
| Boiling Point | 176 °F [<i>Details:CONDITIONS: (MEK)</i>] |

| | |
|--|---|
| Flash Point | 20 °F [<i>Test Method</i> :Tagliabue Closed Cup] [<i>Details</i> :CONDITIONS: (methyl ethyl ketone)] |
| Evaporation rate | 2.7 [<i>Ref Std</i> :WATER=1] |
| Flammability (solid, gas) | Not Applicable |
| Flammable Limits(LEL) | 1.80 % volume |
| Flammable Limits(UEL) | 10 % volume |
| Vapor Pressure | 91 mmHg [<i>Details</i> :CONDITIONS: @ 68F] |
| Vapor Density | 2.41 [<i>Ref Std</i> :AIR=1] |
| Density | 0.950 g/ml |
| Specific Gravity | 0.95 [<i>Ref Std</i> :WATER=1] |
| Solubility in Water | Slight (less than 10%) [<i>Details</i> :Very slight] |
| Solubility- non-water | <i>No Data Available</i> |
| Partition coefficient: n-octanol/ water | <i>No Data Available</i> |
| Autoignition temperature | 404 °C [<i>Details</i> :MEK] |
| Decomposition temperature | <i>No Data Available</i> |
| Viscosity | Approximately 8,500 centipoise |
| Hazardous Air Pollutants | < 0.0001 lb HAPS/lb solids [<i>Test Method</i> :Calculated] |
| Volatile Organic Compounds | 552 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1] |
| Volatile Organic Compounds | 58.1 % weight [<i>Test Method</i> :calculated per CARB title 2] |
| Percent volatile | 58.1 % weight |
| VOC Less H2O & Exempt Solvents | 552 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1] |

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Sparks and/or flames
Heat

10.5. Incompatible materials

Not determined

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be

relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|---|----------------------------|---------|--|
| Overall product | Inhalation-Vapor(4 hr) | | No data available; calculated ATE20 - 50 mg/l |
| Overall product | Ingestion | | No data available; calculated ATE2,000 - 5,000 mg/kg |
| Methyl Ethyl Ketone | Dermal | Rabbit | LD50 > 8,050 mg/kg |
| Methyl Ethyl Ketone | Inhalation-Vapor (4 hours) | Rat | LC50 34.5 mg/l |
| Methyl Ethyl Ketone | Ingestion | Rat | LD50 2,737 mg/kg |
| Thermoplastic Polyester | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| Thermoplastic Polyester | Ingestion | | LD50 estimated to be 2,000 - 5,000 mg/kg |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Dermal | Rat | LD50 > 1,600 mg/kg |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Ingestion | Rat | LD50 > 1,000 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|------|---------|-------|
| | | |

| | | |
|---|--------|--------------------|
| Methyl Ethyl Ketone | Rabbit | Minimal irritation |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Rabbit | Mild irritant |

Serious Eye Damage/Irritation

| Name | Species | Value |
|---|---------|-------------------|
| Methyl Ethyl Ketone | Rabbit | Severe irritant |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Rabbit | Moderate irritant |

Skin Sensitization

| Name | Species | Value |
|---|------------------|-------------|
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Human and animal | Sensitizing |

Respiratory Sensitization

| Name | Species | Value |
|---|---------|----------------|
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Human | Not classified |

Germ Cell Mutagenicity

| Name | Route | Value |
|---|----------|--|
| Methyl Ethyl Ketone | In Vitro | Not mutagenic |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | In vivo | Not mutagenic |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | In Vitro | Some positive data exist, but the data are not sufficient for classification |

Carcinogenicity

| Name | Route | Species | Value |
|---|------------|---------|--|
| Methyl Ethyl Ketone | Inhalation | Human | Not carcinogenic |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Dermal | Mouse | Some positive data exist, but the data are not sufficient for classification |

Reproductive Toxicity

Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test Result | Exposure Duration |
|---|------------|--|---------|---------------------|----------------------|
| Methyl Ethyl Ketone | Inhalation | Not classified for development | Rat | LOAEL 8.8 mg/l | during gestation |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Ingestion | Not classified for female reproduction | Rat | NOAEL 750 mg/kg/day | 2 generation |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Ingestion | Not classified for male reproduction | Rat | NOAEL 750 mg/kg/day | 2 generation |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Dermal | Not classified for development | Rabbit | NOAEL 300 mg/kg/day | during organogenesis |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Ingestion | Not classified for development | Rat | NOAEL 750 mg/kg/day | 2 generation |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|---------------------|------------|-----------------------------------|-----------------------------------|-------------------------|---------------------|-------------------|
| Methyl Ethyl Ketone | Inhalation | central nervous system depression | May cause drowsiness or dizziness | official classification | NOAEL Not available | |
| Methyl Ethyl Ketone | Inhalation | respiratory irritation | Some positive data exist, but the | Human | NOAEL Not | |

| | | | | | | |
|---------------------|-----------|-----------------------------------|--|------------------------|---------------------|----------------|
| | | | data are not sufficient for classification | | available | |
| Methyl Ethyl Ketone | Ingestion | central nervous system depression | May cause drowsiness or dizziness | Professional judgement | NOAEL Not available | |
| Methyl Ethyl Ketone | Ingestion | liver | Not classified | Rat | NOAEL Not available | not applicable |
| Methyl Ethyl Ketone | Ingestion | kidney and/or bladder | Not classified | Rat | LOAEL 1,080 mg/kg | not applicable |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|---|------------|--|----------------|------------|-----------------------|-------------------|
| Methyl Ethyl Ketone | Dermal | nervous system | Not classified | Guinea pig | NOAEL Not available | 31 weeks |
| Methyl Ethyl Ketone | Inhalation | liver kidney and/or bladder heart endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system immune system muscles | Not classified | Rat | NOAEL 14.7 mg/l | 90 days |
| Methyl Ethyl Ketone | Ingestion | liver | Not classified | Rat | NOAEL Not available | 7 days |
| Methyl Ethyl Ketone | Ingestion | nervous system | Not classified | Rat | NOAEL 173 mg/kg/day | 90 days |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Dermal | liver | Not classified | Rat | NOAEL 1,000 mg/kg/day | 2 years |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Dermal | nervous system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 13 weeks |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Ingestion | auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Flammable (gases, aerosols, liquids, or solids)

Health Hazards

Serious eye damage or eye irritation

Specific target organ toxicity (single or repeated exposure)

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 3 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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| Issue Date: | 01/14/19 | Supersedes Date: | 12/13/18 |

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