



## ALUMI BLAST #CA16-055

Alumi Blast is a professional grade coating that restores aluminum wheels and castings to their original luster. Formulated with acrylic resin for maximum adhesion, durability, and resists heat up to 250F. Alumi Blast resists corrosion, abrasion, and will not smudge or yellow over time. Matches OEM color #0642. Can be clearcoated with our EN-70 clear engine coating if high gloss is desired. Compliant for sale in California.

### Suggested Uses:

Rims  
Rebuilt cylinder heads  
Engine blocks  
Water pumps  
Cast iron parts  
Assembly line piece work

### Packaging:

UPC Code	043281009225
Cans per case	6
Shipping weight per case	7 lbs.
Container	16 fluid ounce can
Label weight	12 ounces (340 grams)
Shipping Classification	Consumer Commodity ORM-D, UN 1950
Hazard Class	2.1

### Properties:

Coverage	Up to 15 square feet
Cleanup	Lacquer thinner/paint thinner
Flammability	Extremely Flammable
Flash point	-4F
Specific Gravity	0.79
Solids Content	20%
MIR value	0.90, cannot exceed 1.25
HAPs content	9.5%
Storage Temperature	40-100F
Application Temperature	50-90F
Gasoline Resistance	No
Heat Resistance	250F
Resin System	Acrylic lacquer
Shelf life	Guaranteed for 2 years

### Dry Time\*:

To touch	5 minutes
To topcoat	20 minutes
Hard Cure	12-24 hours

\*At 72F, 50% humidity,  
1.5 mil thickness

\*\*Curing/Recoat time is extended with  
multiple coats and excessively thick  
coats\*\*

**Gloss\*:** Not applicable (metallic)

12-19-2019