



## Cast Blast #CA16-48

A professional grade cast iron paint that restores rebuilt engine parts to their original luster. Stops flash rusting, is highly durable, and can be clear coated with our EN-70 if a high gloss is desired. Resists heat up to 250F continuous. For higher temperature applications, use our Hot Spot cast iron gray, #16-2668. [Compliant for sale in California.](#)

### Suggested Uses:

Rebuilt cylinder heads  
Refinish a radiator  
Repair steel wheels  
Paint an intake manifold

### Packaging:

UPC Code	043281009218
Cans per case	6
Shipping weight per case	7 lbs.
Container	16 fluid ounce can
Label weight	12 ounces (340 grams)
Shipping Classification	Consumer Commodity ORM-D, UN 1950
Hazard Class	2.1

### Properties:

Coverage	Up to 15 square feet
Cleanup	Paint or lacquer thinner
Flammability	Extremely Flammable
Flash point	-4F
Specific Gravity	0.79
Solids Content	21%
MIR value	1.24, cannot exceed 1.25
HAPs content	17%
Storage Temperature	40-100F
Application Temperature	50-90F
Hard Cure	12 hours
Durability	Good
Abrasion Resistance	Good
Gasoline Resistance	No
Heat Resistance	250F
Resin System	Acrylic lacquer
Shelf life	Guaranteed for 2 years

### Dry Time\*:

To touch	7 minutes
To topcoat	20 minutes
Hard Cure	12-24 hours

\*At 72F, 50% humidity,  
1.5 mil thickness

\*\*Curing/Recoat time is extended with  
multiple coats and excessively thick coats\*\*

**Gloss\*:** Flat, <15\*

\*as measured on a 60 degree gloss meter

12-19-2019